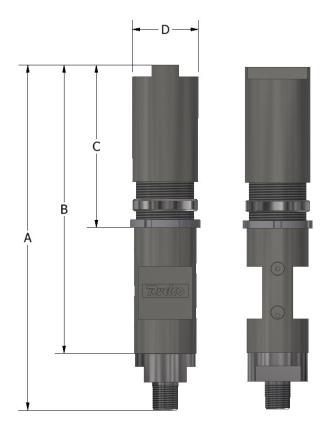
### **OPERATION**

The Ruelco SS-1 Pneumatic Pressure Switch is a 3-way block - and-bleed valve that is operated by pressure acting on a piston opposing an adjustable spring force. It functions as either a normally closed or normally open valve, depending on which of the two inlet ports the instrument pressure is supplied. These ports are marked as HI IN and LO IN on the switch body. The output port, marked OUT on the switch body, is the same for either mode of operation. Pressure applied to the sense port will cause the valve to operate.



### **FEATURES**

- 316 stainless steel construction (models to N.A.C.E MR0175 available)
- Standard base range 10-10,000 psi (with 1/4" piston option)
- Operating pressure range from .5 to 20,000 psi
- Pneumatic block-and-bleed 3-way valve
- Holds constant and accurate set points
- Designed for 1% plus or minus repeatability on set points
- Minimum deadband between trip and reset pressure
- Spring may be replaced with instrument and sensing pressure present in the sensor

### DIMENSIONS

A (MAXIMUM)	11.75" (298.5 mm)
B (MAXIMUM)	9.93" (252.2 mm)
C (MAXIMUM)	6.13" (155.7 mm)
D	2.00" (50.8 mm)
PANEL MOUNT HOLE	1.875" (48 mm)
INSTRUMENT CONNECTION PORTS	1/4" FNPT

PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

# 4102 PRESSURE SWITCH

### **PARTS LIST**

ITEM	QUANTITY	DESCRIPTION	MATERIAL
1	1	SPRING CAP	CF-8M ST. STL.
2	1	SPRING	ASTM-401 OR INCONEL
3	1	PARTS TUBE	ACETATE BUTYRATE
4	1	LOCK RING	316 ST. STL.
5	1	PANEL MOUNTING NUT (OPTIONAL)	CF-8M ST. STL.
6	1	SPRING PLATE	316 ST. STL.
7*	4	SHAFT O-RING	FLUOROCARBON
8*	1	CENTER SHAFT O-RING	FLUOROCARBON
9	1	SPOOL	316 ST. STL.
10	1	SHUTTLE	316 ST. STL.
11*	2	SHUTTLE O-RING	FLUOROCARBON
12	1	SLEEVE	316 ST. STL.
13*	2	SLEEVE O-RING	FLUOROCARBON
14	1	BODY	CF-8M ST. STL.
15*	1	PISTON SEAL	FLUOROCARBON

<sup>\*</sup> INDICATES ITEMS IN THE REPAIR KIT

### **SPECIFICATIONS**

VALVE TYPE	3 WAY
SET POINT DEVIATION	+/- 1%
DEADBAND	3% OF RANGE
MAXIMUM INSTRUMENT	60 PSI (4.14 BAR)
CV FACTOR	0.16
AMBIENT TEMPERATURE	-20 T0 250° F
RANGE	-29 TO 122° C

### **REPAIR KIT**

• 41-016-0B0 (FOR STANDARD #1,#2,#3 BASE)

OTHER TEMPERATURE RANGES AND SEAL COMPOUNDS AVAILABLE UPON REQUEST

### **ORDERING CODE**

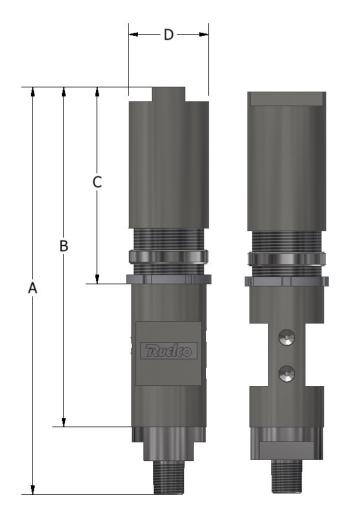
BODY CODE: 4102

PHONE: 504-340-0055 FAX: 504-340-0056 EMAIL: SALES@RUELCO.COM

# 4202 PRESSURE SWITCH

### **OPERATION**

The Ruelco SS-2 pneumatic pressure switch is a 3-way block -and-bleed valve that is operated by pressure acting on a piston opposing an adjustable spring force. It functions as either a normally closed or normally open valve, depending on which of the two inlet ports the instrument pressure is supplied. These ports are marked as HI IN and LO IN on the switch body. The output port, marked OUT on the switch body, is the same for either mode of operation. Pressure applied to the sense port will cause the valve to operate.



### **FEATURES**

- 316 stainless steel construction (models to N.A.C.E MR0175 available)
- Standard base range 10-10,000 psi (with 1/4" piston option)
- Operating pressure range from .5 to 20,000 psi
- Pneumatic 3-way block-and-bleed valve
- Holds constant and accurate set points
- Designed for 1% plus or minus repeatability on set points
- Minimum deadband between trip and reset pressure
- Spring may be replaced with instrument and sensing pressure present in the sensor

### DIMENSIONS

A (MAXIMUM)	11.75" (298.5 mm)
B (MAXIMUM)	9.93" (252.2 mm)
C (MAXIMUM)	6.13" (155.7 mm)
D	2.00" (50.8 mm)
PANEL MOUNT HOLE	1.875" (48 mm)
INSTRUMENT CONNECTION PORTS	1/4" FNPT

PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

# 4202 PRESSURE SWITCH

### **PARTS LIST**

ITEM	QUANTITY	DESCRIPTION	MATERIAL
1	1	SPRING CAP	CF-8M ST. STL.
2	1	SPRING	ASTM-401 OR INCONEL
3	1	PARTS TUBE	ACETATE BUTYRATE
4	1	LOCK RING	316 ST. STL.
5	1	PANEL MOUNTING NUT (OPTIONAL)	CF-8M ST. STL.
6	1	SPRING PLATE	316 ST. STL.
7	1	SPOOL	316 ST. STL.
8*	3	SHAFT O-RING	FLUOROCARBON
9	1	BODY	CF-8M ST. STL.
10*	1	PISTON SEAL	FLUOROCARBON

<sup>\*</sup> INDICATES ITEMS IN THE REPAIR KIT

### **SPECIFICATIONS**

VALVE TYPE	3 WAY
SET POINT DEVIATION	+/- 1%
DEADBAND	5% OF RANGE
MAXIMUM INSTRUMENT	150 PSI (10.3 BAR)
CV FACTOR	0.030
AMBIENT TEMPERATURE	-20 TO 250° F
RANGE	-29 TO 122° C

### **REPAIR KIT**

• 42-003-0B0 (FOR STANDARD #1,#2,#3 BASE)

OTHER TEMPERATURE RANGES AND SEAL COMPOUNDS AVAILABLE UPON REQUEST

### **ORDERING CODE**

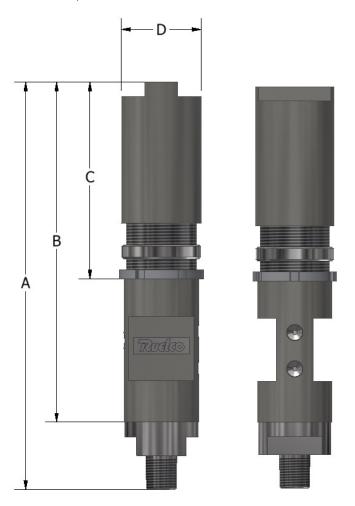
BODY CODE: 4202

PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

### **OPERATION**

The Ruelco SS-2 high flow hydraulic pressure switch is a 3-way block-and-bleed valve that is operated by pressure acting on a piston opposing an adjustable spring force. It functions as either a normally closed or normally open valve, depending on which of the two inlet ports the instrument pressure is supplied. These ports are marked as HI IN and LO IN on the switch body. The output port, marked OUT on the switch body, is the same for either mode of operation. Pressure applied to the sense port will cause the valve to operate.



### **FEATURES**

- 316 stainless steel construction (models to N.A.C.E MR0175 available)
- Standard base range 10-10,000 psi (with 1/4" piston option)
- Operating pressure range from .5 to 20,000 psi
- Hydraulic block-and-bleed 3-way valve
- Holds constant and accurate set points
- Designed for 1% plus or minus repeatability on set points
- Minimum deadband between trip and reset pressure
- Spring may be replaced with instrument and sensing pressure present in the sensor

### DIMENSIONS

A (MAXIMUM)	11.75" (298.5 mm)
B (MAXIMUM)	9.93" (252.2 mm)
C (MAXIMUM)	6.13" (155.7 mm)
D	2.00" (50.8 mm)
PANEL MOUNT HOLE	1.875" (48 mm)
INSTRUMENT CONNECTION PORTS	1/4" FNPT

PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

### **PARTS LIST**

ITEM	QUANTITY	DESCRIPTION	MATERIAL
1	1	SPRING CAP	CF-8M ST. STL.
2	1	SPRING	ASTM-401 OR INCONEL
3	1	PARTS TUBE	ACETATE BUTYRATE
4	1	LOCK RING	316 ST. STL.
5	1	PANEL MOUNTING NUT (OPTIONAL)	CF-8M ST. STL.
6	1	SPRING PLATE	316 ST. STL.
7	1	SPOOL	316 ST. STL.
8*	3	SHAFT O-RING	FLUOROCARBON
9	1	BODY	CF-8M ST. STL.
10*	1	PISTON SEAL	FLUOROCARBON

<sup>\*</sup> INDICATES ITEMS IN THE REPAIR KIT

### **SPECIFICATIONS**

VALVE TYPE	3 WAY
SET POINT DEVIATION	+/- 1%
DEADBAND	5% OF RANGE
MAXIMUM HYDRAULIC	150 PSI (10.3 BAR)
Cv FACTOR	0.090
AMBIENT TEMPERATURE	-20 T0 250° F
RANGE	-29 TO 122° C

### **REPAIR KIT**

• 42-003-0B0 (FOR STANDARD #1,#2,#3 BASE)

OTHER TEMPERATURE RANGES AND SEAL COMPOUNDS AVAILABLE UPON REQUEST

### **ORDERING CODE**

BODY CODE: 4222

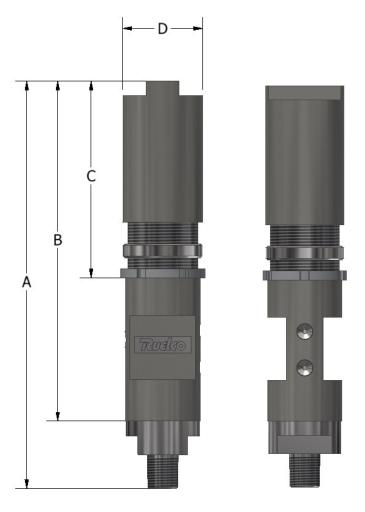
PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

# 4222H HIGH PRESSURE SWITCH

### **OPERATION**

The Ruelco SS-2 high flow, high pressure hydraulic pressure switch is a 3-way block-and-bleed valve that is operated by pressure acting on a piston opposing an adjustable spring force. It functions as either a normally closed or normally open valve, depending on which of the two inlet ports the instrument pressure is supplied. These ports are marked as HI IN and LO IN on the switch body. The output port, marked OUT on the switch body, is the same for either mode of operation. Pressure applied to the sense port will cause the valve to operate.



### **FEATURES**

- 316 stainless steel construction (models to N.A.C.E MR0175 available)
- Standard base range 10-10,000 psi (with 1/4" piston option)
- Operating pressure range from .5 to 20,000 psi
- Hydraulic block-and-bleed 3-way valve
- Holds constant and accurate set points
- Designed for 1% plus or minus repeatability on set points
- Minimum deadband between trip and reset pressure
- Spring may be replaced with instrument and sensing pressure present in the sensor

### DIMENSIONS

A (MAXIMUM)	11.75" (298.5 mm)
B (MAXIMUM)	9.93" (252.2 mm)
C (MAXIMUM)	613" (155.7 mm)
D	2.00" (50.8 mm)
PANEL MOUNT HOLE	1.875" (48 mm)
INSTRUMENT CONNECTION PORTS	1/4" FNPT

PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

### **PARTS LIST**

ITEM	QUANTITY	DESCRIPTION	MATERIAL
1	1	SPRING CAP	CF-8M ST. STL.
2	1	SPRING	ASTM-401 OR INCONEL
3	1	PARTS TUBE	ACETATE BUTYRATE
4	1	LOCK RING	316 ST. STL.
5	1	PANEL MOUNTING NUT (OPTIONAL)	CF-8M ST. STL.
6	1	SPRING PLATE	316 ST. STL.
7	1	SPOOL	316 ST. STL.
8*	2	SHAFT O-RING	FLUOROCARBON
9*	1	CENTER SHAFT SEAL	URETHANE
10	1	BODY	CF-8M ST. STL.
11*	1	PISTON SEAL	FLUOROCARBON

<sup>\*</sup> INDICATES ITEMS IN THE REPAIR KIT

### **SPECIFICATIONS**

VALVE TYPE	3 WAY
SET POINT DEVIATION	+/- 1%
DEADBAND	10% OF RANGE
MAXIMUM HYDRAULIC	1,500 PSI (103 BAR)
Cv FACTOR	0.090
AMBIENT TEMPERATURE	-20 T0 250° F
RANGE	-29 TO 122° C

### **REPAIR KIT**

42-030-0H0 (FOR STANDARD #1,#2,#3 BASE)

OTHER TEMPERATURE RANGES AND SEAL COMPOUNDS AVAILABLE UPON REQUEST

### **ORDERING CODE**

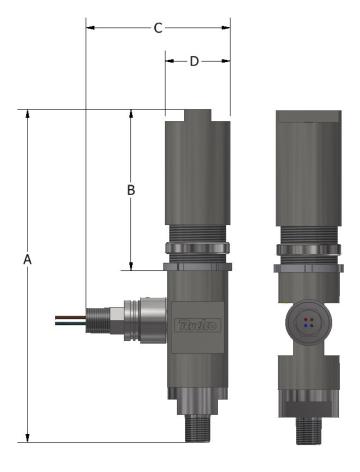
BODY CODE: 4222H

PHONE: 504-340-0055 FAX: 504-340-0056 EMAIL: SALES@RUELCO.COM

# 4EUZ PRESSURE SWITCH

### **OPERATION**

The Ruelco SS-E Electric Pressure Switch is a snap acting dry contact valve that is operated by pressure acting on a piston opposing an adjustable spring force. It functions as either a normally closed or normally open valve, depending on which of the electric leads are connected to the common. Pressure applied to the sense port will cause the valve to operate.



### **FEATURES**

- 316 stainless steel construction (models to N.A.C.E MR0175 available).
- Standard base range 10-10,000 psi (with 1/4" piston option).
- Operating pressure range from .5 to 20,000 psi.
- Uses hermetically sealed, snap acting dry contact, explosion proof switch U.L. rated
- Holds constant and accurate set points
- Designed for 1% plus or minus repeatability on set points.
- Minimum deadband between trip and reset pressure.
- Spring may be replaced with instrument and sensing pressure present in the sensor.

### DIMENSIONS

A (MAXIMUM)	11.75" (298.5 mm)
B (MAXIMUM)	6.13" (155.7 mm)
С	1.39" (35.3 mm)
D	2.00" (50.8 mm)
PANEL MOUNT HOLE	1.875" (48 mm)
ELECTRICAL CONNECTION	1/2" MNPT

PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

### **ELECTRICAL OPERATION**

LEAD	COLOR	RISING LEVEL	FALLING LEVEL
NO / NO2	BLUE / PURPLE	CLOSES	OPENS
NC / NC2	RED / BLACK	OPENS	CLOSES
C /C2	BROWN / YELLOW	соммо	N LEADS
GND	GREEN	GRO	UND

### **ELECTRICAL SPECIFICATIONS**

SPDT & DPDT SWITCH MAXIMUM	250 VAC
VOLTAGE	28 VDC
SPDT & DPDT SWITCH AMPS @ MAXIMUM VOLTAGE	5 AMPS
AMBIENT TEMPERATURE RANGE	-20 TO 158° F

### **ELECTRICAL CERTIFICATIONS**

UNDERWRITERS LABORATORIES	CLASS I, GROUPS A,B,C,D
UNDERWRITERS LABORATORIES	CLASS II, GROUPS E,F,G
ATEX	Ex d IIC

PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

# 4E02 PRESSURE SWITCH

### **PARTS LIST**

ITEM	QUANTITY	DESCRIPTION	MATERIAL
1	1	SPRING CAP	CF-8M ST. STL.
2	1	SPRING	ASTM-401 OR INCONEL
3	1	PARTS TUBE	ACETATE BUTYRATE
4	1	LOCK RING	316 ST. STL.
5	1	PANEL MOUNTING NUT (OPTIONAL)	CF-8M ST. STL.
6	1	SPRING PLATE	316 ST. STL.
7	1	SPOOL	316 ST. STL.
8*	1	SHAFT O-RING	FLUOROCARBON
9*	2	WEAR RING	DELRIN
10	1	BODY	CF-8M ST. STL.
11*	1	PISTON SEAL	FLUOROCARBON
12	1	PUSH ROD ASSEMBLY	316 ST. STL.
13A	1	SPDT SWITCH ASSEMBLY	316 ST. STL.
13B	-	DPDT SWITCH ASSEMBLY	316 ST. STL.

<sup>\*</sup> INDICATES ITEMS IN THE REPAIR KIT

### **SPECIFICATIONS**

VALVE TYPE	SNAP ACTING ELECTRIC
SET POINT DEVIATION	+/- 1%
DEADBAND	5% OF RANGE
AMBIENT TEMPERATURE	-20 T0 250° F
RANGE	-29 TO 122° C

### **REPAIR KIT**

• 4E-003-000 (FOR STANDARD #1,#2,#3 BASE)

OTHER TEMPERATURE RANGES AND SEAL COMPOUNDS AVAILABLE UPON REQUEST

### **ORDERING CODE**

BODY CODE: 4E02

PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

### **EXTERNAL SCALE**

Any of the many Ruelco pressure switches can come with an external mounted and calibrated scale option. The scale allows the user to quickly and accurately adjust the pressure set point of the switch without the need for an additional testing or calibrating. Simply raise or lower the bottom of the lock ring to the desired pressure and adjust the cap until it meets the lock ring. The pressure switch is now set to the visible mark on the scale. The scale can be used for any field mounting or panel mounting situation.



### **ORDERING CODE**

1209 DISTRIBUTORS ROW NEW ORLEANS, LA 70123

PHONE: 504-340-0055

FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

### PRESSURE SWITCH BASI

### #1 BASE - 1-1/4" PISTON



### **SPECIFICATIONS**

MAXIMUM OPERATION	10,000 PSI (690 BAR)
BURST PRESSURE	20,000 PSI (1380 BAR)
PROCESS CONNECTION	1/2" MNPT
PROCESS CONNECTION	1/4" FNPT

### **RANGE CHART**

SPRING CODE	RANGE
B (BLUE) - STANDARD	10 – 110 PSI
R (RED) - STANDARD	20 - 230 PSI
S (SILVER) - STANDARD	50—450 PSI

### MATERIAL (PISTON AND BASE)

MATERIAL	PISTON CODE
316 ST. STL.	1
MONEL 400	6
INCONEL 625	В
HASTELLOY C-276	G
SUPER DUPLEX 2507	К
INCOLOY 825	Р
DUPLEX 2205	U
6 MO 254	Y

### **ORDERING CODE**

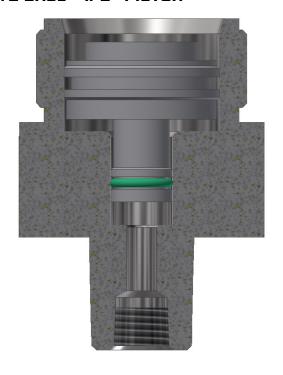
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Standard Corrosive Service ---(-)

N.A.C.E. Option----(N)

PHONE: 504-340-0055 FAX: 504-340-0056 EMAIL: SALES@RUELCO.COM

### #2 BASE - 1/2" PISTON



### **RANGE CHART**

SPRING CODE	RANGE
B (BLUE) - STANDARD	200 – 750 PSI
G (GREEN) - INCONEL	(13.8 – 51.8 BAR)
R (RED) - STANDARD	500 - 1,500 PSI
Y (YELLOW) - INCONEL	(34.5- 103.5 BAR)
S (SILVER) - STANDARD	1,000—3,000 PSI
P (PURPLE) - INCONEL	(69—207 BAR)

### MATERIAL (PISTON AND BASE)

MATERIAL	PISTON CODE
316 ST. STL.	2
MONEL 400	7
INCONEL 625	С
HASTELLOY C-276	Н
SUPER DUPLEX 2507	L
INCOLOY 825	Q
DUPLEX 2205	V
6 MO 254	Z

### **SPECIFICATIONS**

MAXIMUM OPERATION	10,000 PSI (690 BAR)
BURST PRESSURE	20,000 PSI (1380 BAR)
PROCESS CONNECTION	1/2" MNPT
PROCESS CONNECTION	1/4" FNPT

### **ORDERING CODE**

(BODY CODE) X X X 000

Standard Corrosive Service ---(-)

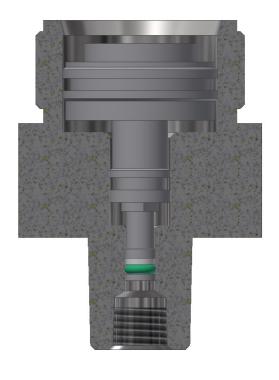
N.A.C.E. Option----(N)

PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

### PRESSURE SWITCH BASI

### #3 BASE - 1/4" PISTON



### **RANGE CHART**

SPRING CODE	RANGE	
B (BLUE) - STANDARD	1,000 - 3,000 PSI	
G (GREEN) - INCONEL	(69 – 207 BAR)	
R (RED) - STANDARD	2,000 - 5,000 PSI	
Y (YELLOW) - INCONEL	(138 - 345 BAR)	
S (SILVER) - STANDARD	5,000 - 10,000 PSI	
P (PURPLE) - INCONEL	(345 - 690 BAR)	

### **SPECIFICATIONS**

MAXIMUM OPERATION	10,000 PSI (690 BAR)	
BURST PRESSURE	20,000 PSI (1380 BAR)	
PROCESS CONNECTION	1/2" MNPT	
PROCESS CONNECTION	1/4" FNPT	

### MATERIAL (PISTON AND BASE)

MATERIAL	PISTON CODE	
316 ST. STL.	3	
MONEL 400	8	
INCONEL 625	D	
HASTELLOY C-276	ı	
SUPER DUPLEX 2507	М	
INCOLOY 825	R	
DUPLEX 2205	W	

### **ORDERING CODE**

(BODY CODE) X X X 000

Standard Corrosive Service ---(-)

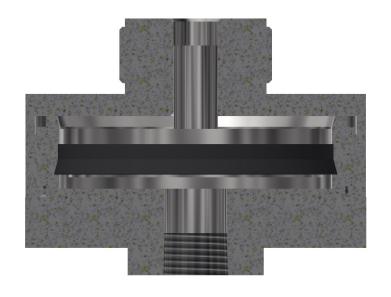
N.A.C.E. Option----(N)

PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

### PRESSURE SWITCH BAS

### **#O BASE - 3" PISTON**



### **RANGE CHART**

SPRING CODE	RANGE	
B (BLUE) - STANDARD	.5 - 20 PSI	
G (GREEN) - INCONEL	(.03 – 1.4 BAR)	
R (RED) - STANDARD	4 - 40 PSI	
Y (YELLOW) - INCONEL	(.3 - 2.75 BAR)	
S (SILVER) - STANDARD	10 - 80 PSI	
P (PURPLE) - INCONEL	(.7 - 5.5 BAR)	

### **SPECIFICATIONS**

MAXIMUM OPERATION	5,000 PSI (345 BAR)
BURST PRESSURE	10,000 PSI (690 BAR)
PROCESS CONNECTION	1/2" FNPT

### MATERIAL (PISTON AND BASE)

MATERIAL	PISTON CODE	
316 ST. STL.	0	
MONEL 400	5	
INCONEL 625	A	
HASTELLOY C-276	F	
SUPER DUPLEX 2507	0	
DUPLEX 2205	Т	

### **ORDERING CODE**

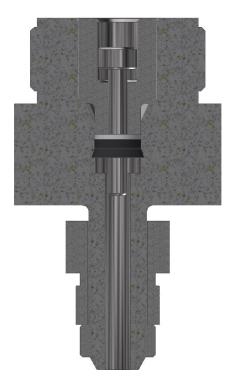
(BODY CODE) X X X 000

Standard Corrosive Service ---(-)

N.A.C.E. Option----(N)

PHONE: 504-340-0055 FAX: 504-340-0056 EMAIL: SALES@RUELCO.COM

### #4 BASE - .187" PISTON



### **SPECIFICATIONS**

MAXIMUM OPERATION	20,000 PSI (1380 BAR)	
BURST PRESSURE	40,000 PSI (2760 BAR)	
PROCESS CONNECTION	9/16" MP CONE	

### **RANGE CHART**

SPRING CODE	RANGE	
B (BLUE) - STANDARD	2,000 - 5,000 PSI	
G (GREEN) - INCONEL	(138 – 345 BAR)	
R (RED) - STANDARD	3,500 - 9,000 PSI	
Y (YELLOW) - INCONEL	(241 - 620 BAR)	
S (SILVER) - STANDARD	8,500 - 20,000 PSI	
P (PURPLE) - INCONEL	(586 - 1380 BAR)	

### MATERIAL (PISTON AND BASE)

MATERIAL	PISTON CODE	
316 ST. STL.	4	
MONEL 400	9	
INCONEL 625	E	
HASTELLOY C-276	J	
SUPER DUPLEX 2507	N	
DUPLEX 2205	Х	

### **ORDERING CODE**

(BODY CODE) X X X 000

Standard Corrosive Service ---(-)

N.A.C.E. Option----(N)

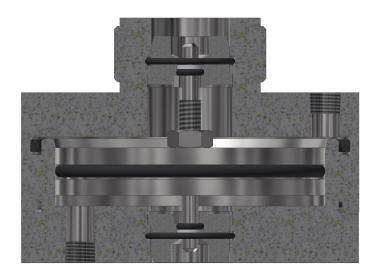
PHONE: 504-340-0055 FAX: 504-340-0056

EMAIL: SALES@RUELCO.COM

### **DIFFERENTIAL - 3" PISTON**

### **OPERATION**

The Ruelco Differential Base allows any of the Ruelco pressure bodies to measure the pressure difference between the upper and lower ports. Depending on the instrument ports used, the base allows for a rising or falling pressure difference set point. Typical use would be to connect the upstream and downstream connections to the base in order to determine an undesired pressure drop or a clogged filter pressure build and to activate the safety switch.



### **RANGE CHART**

SPRING CODE	RANGE	
B (BLUE) - STANDARD	.5 - 20 PSI	
G (GREEN) - INCONEL	(.03 – 1.4 BAR)	
R (RED) - STANDARD	4 - 40 PSI	
Y (YELLOW) - INCONEL	(.3 - 2.75 BAR)	
S (SILVER) - STANDARD	10 - 80 PSI	
P (PURPLE) - INCONEL	(.7 - 5.5 BAR)	

### **SPECIFICATIONS**

MAXIMUM OPERATION PRESSURE	2,000 PSI (138 BAR)	
MAXIMUM DIFFERENTIAL PRESSURE	1,500 PSI (103 BAR)	
PROCESS CONNECTION	1/8" FNPT	

PHONE: 504-340-0055 FAX: 504-340-0056 EMAIL: SALES@RUELCO.COM

# PRESSURE SWITCH BASE

### **DIFFERENTIAL - 3" PISTON**

### **PARTS LIST**

ITEM	QUANTITY	DESCRIPTION	MATERIAL
1	1	UPPER HOUSING	17-4 PH ST. STL.
2	1	LOWER HOUSING	17-4 PH ST. STL.
3*	1	BODY SEAL	FLUOROCARBON
4*	1	PISTON SEAL	FLUOROCARBON
5	1	PISTON	17-4 PH ST. STL.
6*	2	GUIDE SLEEVE SEALS	FLUOROCARBON
7	2	GUIDE SLEEVE	316 ST. STL.
8	2	SEAL RETAINER	FLUOROCARBON
9*	2	SPOOL SEALS	FLUOROSILICON
10**	2	SPOOL SEAL BACKUP	TEFLON
11	2	RETAINER RING	316 ST. STL.
12	1	SPOOL	17-4 PH ST. STL.
13*	1	PISTON/ SPOOL SEAL	FLUOROCARBON
14	1	LOCK WASHER	316 ST. STL.
15	1	HEX NUT	316 ST. STL.

### **ORDERING CODE**

### **REPAIR KIT**

4D-008-000

(BODY CODE) X D X 000

Standard Corrosive Service ---(-) | SPRING RANGE CODE

N.A.C.E. Option----(N)

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